

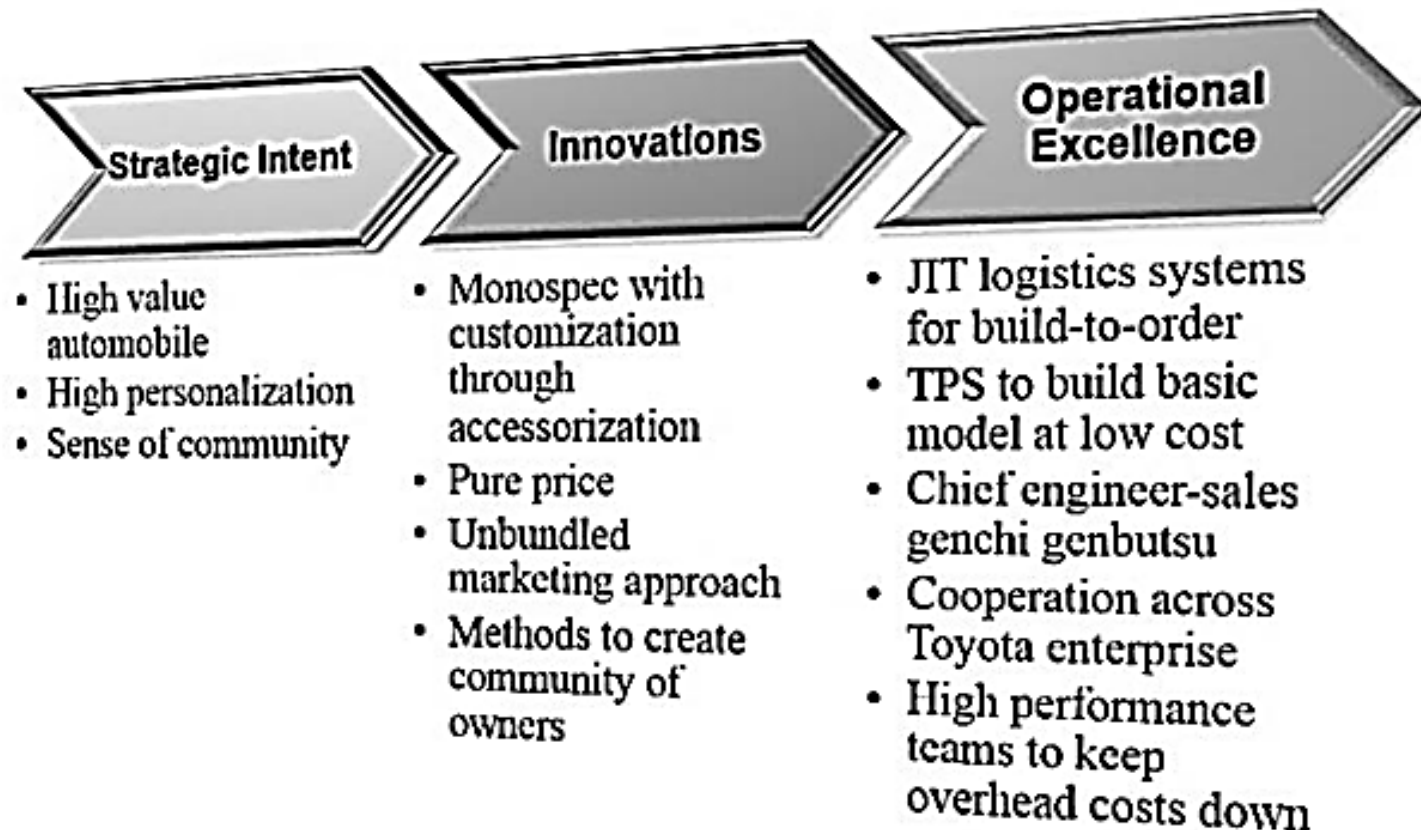
# Developing Lean Leaders at all Levels: A Practical Guide

## Chapter 8 Figures



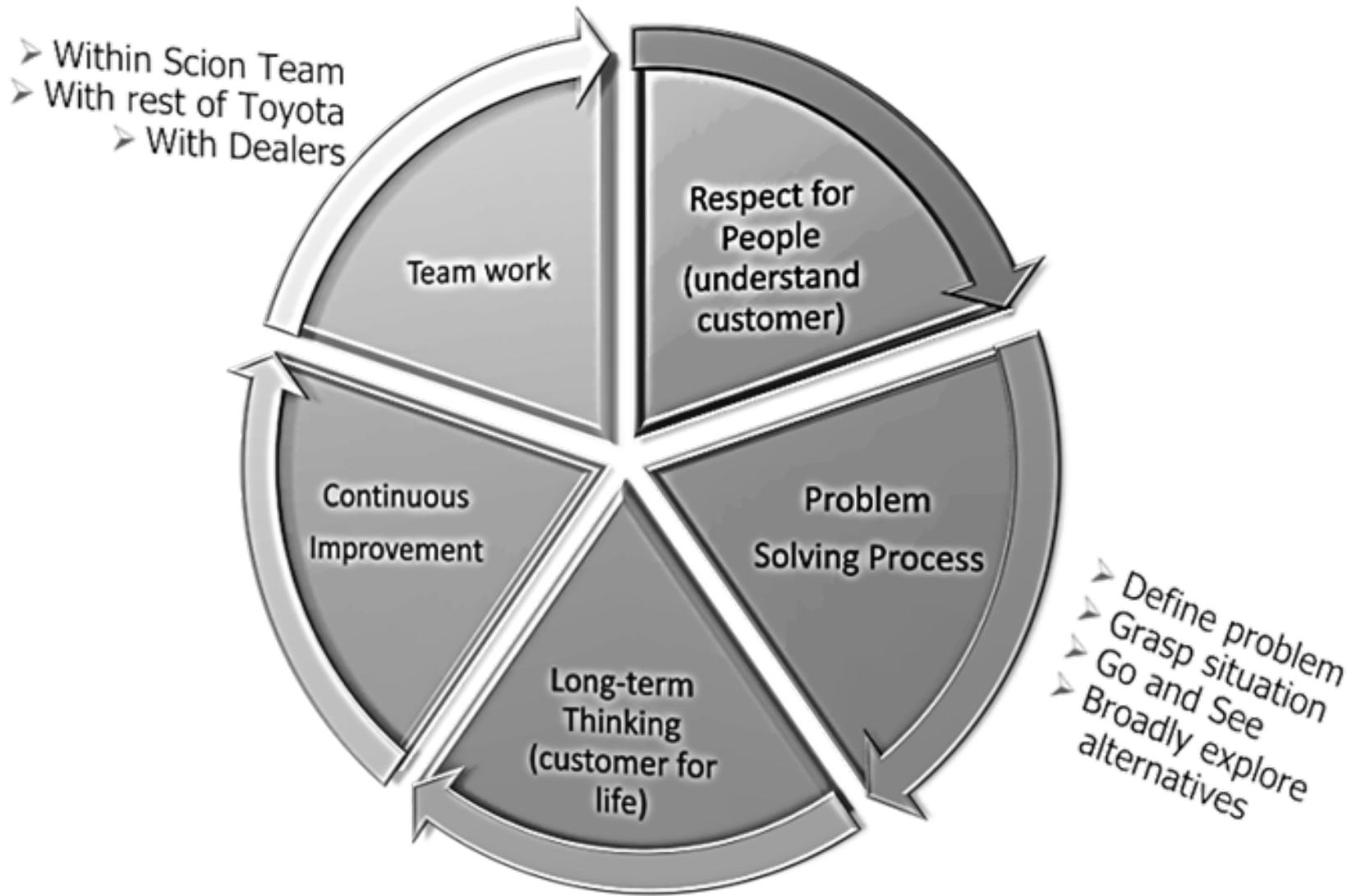
**Figure 8-1.** The Scion Brand of cars; the xD, tC, and xB.

## ***Relationship between Strategic Innovation & Operational Excellence for Scion***



**Scion Purpose: Bring young people into Toyota family**

**Figure 8-2.** Relationship between Strategic Innovation & Operational Excellence.



**Figure 8-3.** Principles in Action.